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Food Processing Facility Guide

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3M-Matic[™] Case Sealers

Things to Consider When Selecting a Case Sealer

RSC (Regular Slotted Carton)FPF (Five Panel Fold)Full overlap

Do you pre-form your boxes? What style box do you use?

What closure method do you use?

- Pressure-sensitive box sealing tape

How many boxes do you seal per day?

Do you seal your boxes in uniform or random production runs?











				3			
		200a	700a-s	7000a Pro	8000a	8000af	
		0-00-51111-18616-9	0-00-48011-58100-2	0-00-51115-80967-5	0-00-51115-80971-2	0-00-76308-14619-1	
Drive System			Bottom	Top and Bottom	Top and Bottom	Side	Side
		L	6.0	6.0	6.0	6.0	6.0
	Min	W	6.5	6.0	6.5	4.5	4.75
Box Size		Н	4.5 (3.75)	4.75	4.75	4.75	4.5
Capacity (inches)		L	N/L	N/L	N/L	N/L	30.0
	Max	w	21.5	21.5	26.5	21.5	21.5
		Н	24.5 (28.5)	24.5	28.0	28.5	28.5
Power	Electrical		115VAC 60Hz 1.9A 220W	115VAC 60Hz 3.8A 440W	115VAC 60Hz 3.8A 440W	115VAC 60Hz 3.8A 440W	115VAC 60Hz 3.8A 440W
Requirements	Air		No Air	No Air	No Air	No Air	2.5 SCFM @ 85 PSIG
Operating Rate	(cs/mir	1)	Up to 40	Up to 30	Up to 40	Up to 40	Up to 40
Belt-Drive Spee	ed (ft/m	in)	100 (0,5)	78 (0,4)	100 (0,5)	100 (0,5)	100 (0,5)
Taping Head		2" 3M™ AccuGlide™ 3	2" 3M™ AccuGlide™ 2+ Stainless Steel	2" 3M™ AccuGlide™ 3	2" 3M™ AccuGlide™ 3	2" 3M™ AccuGlide™ 3	
Comments		Semi-Automatic Adjustable	For Corrosive Environment	Extended size capabilities are possible, please contact 3M	Extended size capabilities are possible, please contact 3M	Flap-Folding	

Box Sealing, Filament Tapes and Adhesive Carry Handles

Box Sealing Tapes



Extreme performance even in cold temperatures

Scotch® High Tack Box Sealing Tape 311+

Scotch® Box Sealing Tape 311+ is a high performance industrial packaging tape for box sealing, splicing, recouperage and other demanding packaging applications. It boasts excellent performance in damp and cold shipping and storage environments, even in below freezing temperatures. Can be applied at freezer and refrigeration temperatures of 20°F to 50°F (-6.6°C to 10°C).

UPC	Packaging	Size	Thickness	Color	Case Qty/ Units
0-00-76308-86493-4	Bulk	48 mm x 100 m	2.05 mil	Clear	36 Rolls
0-00-76308-86494-1	Bulk	72 mm x 100 m	2.05 mil	Clear	24 Rolls
0-00-76308-86491-0	Bulk	48 mm x 914 m	2.05 mil	Clear	6 Rolls
0-00-76308-86492-7	Bulk	72 mm x 914 m	2.05 mil	Clear	4 Rolls



Excellent performance even on highly corrugated boxes

Scotch® High Tack Box Sealing Tape 371+

Scotch® High Tack Box Sealing Tape 371+ is an industrial grade polypropylene film packaging tape with a synthetic rubber adhesive to provide a high-strength tamper-proof seal. It is specifically designed to adhere to a wide range of materials including corrugated boxes with 100% recycled content. It is easy to unwind and dispense by hand or with manual dispensers or 3M-Matic™ Case Sealers. This tape resists abrasion, moisture, chemicals and scuffing for long-lasting performance. Once applied it performs well at temperatures as low as 32°F (0°C).

UPC	Packaging	Size	Thickness	Color	Case Qty/ Units
0-06-38060-12195-5	Bulk	48 mm x 100 m	1.9 mil	Clear	36 Rolls
0-06-38060-12197-9	Bulk	72 mm x 100 m	1.9 mil	Clear	24 Rolls
0-06-38060-12196-2	Bulk	48 mm x 914 m	1.9 mil	Clear	6 Rolls
0-06-38060-12198-6	Bulk	72 mm x 914 m	1.9 mil	Clear	4 Rolls

Box Sealing Tape Dispensers



Scotch® Box Sealing Tape Dispensers HR80 and HR83

Portable, hand-held tape dispensers with a pistol-grip design for easy application. Tack, roll, buff and tear in one fluid motion with these lightweight and rugged box tape dispensers. These rugged dispensers are not only durable and portable, they also feature a retractable blade for added safety when not in use.

UPC	Product ID	Max Tape Width	Color	Case Qty/ Units
0-00-51111-91575-2	HR80	2 in (48 mm)	Red/ Black	6 Each
0-00-51111-91589-9	HR83	3 in (72 mm)	Red/ Black	6 Each

Filament Tapes



Scotch® Filament Tape 898

For a polypropylene backing that resists abrasion, moisture, scuffing and breaks, try Scotch® Filament Tape 898. This filament-reinforced tape is ideal for securing boxes, bundling pipes or reinforcing large bulk containers. Scotch® Filament Tape 898 is a high-strength, reliable and affordable solution for product and package integrity.

UPC	Packaging	Size	Thickness	Tensile Strength	Color	Case Qty/ Units
0-00-51131-06897-1	Bulk	18 mm x 55 m	6.6 mil	380 lb/in	Clear	48 Rolls
0-00-51131-06898-8	Bulk	24 mm x 55 m	6.6 mil	380 lb/in	Clear	36 Rolls
0-00-21200-39868-1	Bulk	36 mm x 55 m	6.6 mil	380 lb/in	Clear	24 Rolls
0-00-51111-91756-5	Bulk	36 mm x 110 m	6.6 mil	380 lb/in	Clear	24 Rolls
0-00-21200-39869-8	Bulk	48 mm x 55 m	6.6 mil	380 lb/in	Clear	24 Rolls
0-00-21200-39870-4	Bulk	72 mm x 55 m	6.6 mil	380 lb/in	Clear	12 Rolls
0-00-51125-74916-9	Ind. Labeled	48 mm x 55 m	6.6 mil	380 lb/in	Clear	24 Rolls

Box Sealing, Filament Tapes and Adhesive Carry Handles

Filament Tapes (cont.)



Scotch® Filament Tape 897

Scotch® Filament Tape 897 is a medium strength, general purpose, clear fiberglass-reinforced tape with a synthetic rubber resin adhesive ideal for medium-duty strapping, bundling and reinforcing. The synthetic rubber resin adhesive provides good adhesion to most surfaces, including a variety of plastics, carpets, natural fibers, and metals.

UPC	Packaging	Size	Thickness	Tensile Strength	Color	Case Qty/ Units
0-00-21200-86523-7	Bulk	12 mm x 55 m	5 mil	170 lb/in	Clear	72 Rolls
0-00-21200-86524-4	Bulk	18 mm x 55 m	5 mil	170 lb/in	Clear	48 Rolls
0-00-21200-86525-1	Bulk	24 mm x 55 m	5 mil	170 lb/in	Clear	36 Rolls
0-00-21200-86526-8	Bulk	48 mm x 55 m	5 mil	170 lb/in	Clear	24 Rolls



Tartan™ Filament Tape 8934

Tartan[™] Filament Tape 8934 is a general purpose, clear fiberglass-reinforced tape with a synthetic rubber resin adhesive, ideal for light duty strapping, bundling and reinforcing. The synthetic rubber resin adhesive provides good adhesion to most fiberboard surfaces, and a variety of plastics and metal surfaces.

UPC	Packaging	Size	Thickness	Tensile Strength	Color	Case Qty/ Units
0-00-21200-86519-0	Bulk	18 mm x 55 m	4.0 mil	100 lb/in	Clear	48 Rolls
0-00-21200-86520-6	Bulk	24 mm x 55 m	4.0 mil	100 lb/in	Clear	36 Rolls
0-00-21200-73999-6	Bulk	36 mm x 55 m	4.0 mil	100 lb/in	Clear	24 Rolls
0-00-21200-86521-3	Bulk	48 mm x 55 m	4.0 mil	100 lb/in	Clear	24 Rolls
0-00-51115-32143-6	Bulk	48 mm x 100 m	4.0 mil	100 lb/in	Clear	24 Rolls
0-00-21200-39476-8	Bulk	72 mm x 55 m	4.0 mil	100 lb/in	Clear	12 Rolls
0-00-51125-74892-6	Ind. Labeled	48 mm x 55 m	4.0 mil	100 lb/in	Clear	24 Rolls

Filament Tape Dispensers



Scotch® Filament Tape Hand Dispenser H10

Scotch® Filament Tape Hand Dispenser H10 is a portable, high-impact, durable hand-held unit designed to dispense ½ inch to 1 inch width tapes. This dispenser is specifically designed for box sealing applications using narrow width rolls of Scotch® Filament Tapes.

			Case Qty/
UPC	Size	Color	Units
0-00-21200-06910-9	1 in (24 mm)	Gray	6 Each



Scotch® Filament Tape Hand Dispenser H12

Scotch® Filament Tape Hand Dispenser H12 features an interior core hand brake allowing the operator to add tension for tighter box reinforcement and secure sealing, as well as tighter tension for bundling applications. This dispenser is specifically designed for narrow width rolls of Scotch® Filament Tapes up to 1 inch wide.

UPC	Size	Color	Case Qty/ Units
0-00-21200-06953-6	1 in (24 mm)	Gray	6 Each



Scotch® Filament Tape Dispenser H121

Scotch® Filament Tape Dispenser H121 is a portable, metal hand dispenser designed to add tension for tighter box reinforcement and secure sealing. It also works well for increased tension in bundling applications. This dispenser is specifically designed for narrow width rolls of Scotch® Filament Tapes ranging from ¼ inch up to 1 inch wide.

UPC	Size	Color	Case Qty/ Units
0-00-51111-97744-6	1 in (24 mm)	Silver	6 Each

Box Sealing, Filament Tapes and Adhesive Carry Handles

Filament Tape Dispensers (cont.)



Scotch® Filament Tape Box Sealer S634

Scotch® Filament Tape Box Sealer S634 is a semi-automatic filament tape dispenser capable of applying a 4-inch L-clip of Scotch® tape with legs of equal length. It applies tape widths of ¾ to ¾" (9-18mm) from a 3-inch core and provides an ideal L-clip taping solution for small- to mid-sized product boxes.

UPC	Tape Width Capacity	Applied Tape Length	Case Qty/ Units
5-00-21200-11077-6	3/8 in - 3/4 in (9 mm - 18 mm)	4.5 in	1 Each



3M-Matic™ L-Clip Applicator S867

3M-Matic™ L-Clip Applicator S867 applies 4.5 inch L-clips of Scotch® Filament or Reinforced Strapping Tape (RST) at up to 50 clips per minute for sealing non-RSC style boxes. The machine is designed for installation adjacent to a conveyor system or on a stand for off-line systems.

UPC	Tape Width Capacity	Applied Tape Length	Case Qty/ Units
0-00-48011-58104-0	12 mm – 36 mm	4.5 in	1 Each

Adhesive Carry Handles



3M™ Carry Handles

3M[™] Carry Handle transforms almost anything into a convenient, travel-friendly package. A white, durable plastic strip with adhesive at each end for adhering to both sides of a box or package creates a small loop.

UPC	Product ID	Packaging	Size	Carrying Capacity	Case Qty/ Units
0-00-51115-71389-7	8310	25 handles/pad	1 in x 17 in x 3 in	10 lb	110 Pads
0-00-51115-71383-5	8315	25 handles/pad	1% in x 23 in x 6 in	15 lb	80 Pads
0-00-51115-71385-9	8320	25 handles/pad	1 in x 17 in x 3 in	20 lb	110 Pads
0-00-51115-71386-6	8330	25 handles/pad	1% in x 23 in x 6 in	30 lb	80 Pads





3M™ Value Masking Tape 101+

3M[™] Value Masking Tape 101+ is a cost-effective crepe paper tape that holds, bundles, seals and performs other non-critical taping jobs where a pressure sensitive tape is needed. This tape offers controlled unwind to prevent shredding or splintering and tears easily from the roll by hand.

UPC	Packaging	Size	Thickness	Color	Case Qty/ Units
0-00-51115-68706-8	Bulk	12 mm x 55 m	5.1 mil	Tan	72 Rolls
0-00-51115-68707-5	Bulk	18 mm x 55 m	5.1 mil	Tan	48 Rolls
0-00-51115-68708-2	Bulk	24 mm x 55 m	5.1 mil	Tan	36 Rolls
0-00-51115-68709-9	Bulk	36 mm x 55 m	5.1 mil	Tan	24 Rolls
0-00-51115-68710-5	Bulk	48 mm x 55 m	5.1 mil	Tan	24 Rolls
0-00-51115-68711-2	Bulk	72 mm x 55 m	5.1 mil	Tan	12 Rolls
0-00-51115-68712-9	Bulk	96 mm x 55 m	5.1 mil	Tan	8 Rolls



3M™ General Use Masking Tape 201+

3M[™] General Use Masking Tape 201+ was designed to be a go-to tape that holds strongly in settings where surface temperatures can reach up to 200°F/93°C. This light tan crepe paper tape has a low unwind and sticks to many surfaces, making it an ideal everyday-use tape.

UPC	Packaging	Size	Thickness	Color	Case Qty/ Units
0-00-51115-64738-3	Bulk	12 mm x 55 m	4.4 mil	Tan	72 Rolls
0-00-51115-64739-0	Bulk	18 mm x 55 m	4.4 mil	Tan	48 Rolls
0-00-51115-64740-6	Bulk	24 mm x 55 m	4.4 mil	Tan	36 Rolls
0-00-51115-64741-3	Bulk	36 mm x 55 m	4.4 mil	Tan	24 Rolls
0-00-51115-64742-0	Bulk	48 mm x 55 m	4.4 mil	Tan	24 Rolls
0-00-51115-64743-7	Bulk	72 mm x 55 m	4.4 mil	Tan	12 Rolls
0-00-51115-64744-4	Bulk	96 mm x 55 m	4.4 mil	Tan	8 Rolls
0-00-51115-64746-8	Ind. Wrapped	24 mm x 55 m	4.4 mil	Tan	36 Rolls
0-00-51115-64747-5	Ind. Wrapped	36 mm x 55 m	4.4 mil	Tan	24 Rolls
0-00-51115-64748-2	Ind. Wrapped	48 mm x 55 m	4.4 mil	Tan	24 Rolls



3M™ General Use Flatback Tape 2515

3M™ General Use Flatback Tape 2515 is a general purpose tape with exceptional tack and holding power ideal for a range of packaging and low-heat web processing applications, where adhesion to paper products is necessary. This tough tape features a dependable kraft paper backing capable of resisting moisture, and can be torn by hand for easy application.

					Case Qty/
UPC	Packaging	Size	Thickness	Color	Units
0-00-51128-98873-2	Bulk	18 mm x 55 m	6.3 mil	Tan	48 Rolls
0-00-51128-98874-9	Bulk	24 mm x 55 m	6.3 mil	Tan	36 Rolls
0-00-51128-98875-6	Bulk	36 mm x 55 m	6.3 mil	Tan	24 Rolls
0-00-51128-98876-3	Bulk	48 mm x 55 m	6.3 mil	Tan	24 Rolls
0-00-51128-98877-0	Bulk	72 mm x 55 m	6.3 mil	Tan	12 Rolls
0-00-51128-98878-7	Bulk	96 mm x 55 m	6.3 mil	Tan	8 Rolls



Duct Tapes



3M™ Performance Plus Duct Tape 8979

Constructed of polyethylene film laminated to cloth with a rubber adhesive, this tape resists curling and tears off the roll cleanly for easy application on rough surfaces. 3M™ Performance Plus Duct Tape 8979 has a unique construction that allows for applications indoors and outdoors. It is removable with little or no adhesive residue up to six months after application.

UPC	Packaging	Size	Thickness	Tensile Strength	Color	Case Qty/ Units
0-00-48011-53918-8	Ind. Wrapped	48 mm x 54.8 m	12.1 mil	36 lb/in	Black	24 Rolls
0-00-51131-17819-9	Ind. Wrapped	48 mm x 54.8 m	12.1 mil	36 lb/in	Olive	24 Rolls
0-00-48011-53851-8	Ind. Wrapped	48 mm x 22.8 m	12.1 mil	36 lb/in	Blue	12 Rolls
0-00-21200-56468-0	Ind. Wrapped	48 mm x 54.8 m	12.1 mil	36 lb/in	Blue	24 Rolls
0-00-21200-56469-7	Bulk	72 mm x 54.8 m	12.1 mil	36 lb/in	Blue	12 Rolls



3M™ Heavy Duty Duct Tape DT11

Constructed of polyethylene film laminated to cloth with a synthetic rubber adhesive, this tough tape resists curling and tears off the roll cleanly for a variety of applications. 3M™ Heavy Duty Duct Tape DT11 is designed to provide a formidable, reliable solution for everyday challenges and adheres to numerous substrates, including plastic.

UPC	Packaging	Size	Thickness	Tensile Strength	Color	Case Qty/ Units
0-06-89330-17228-3	Ind. Wrapped	48 mm x 54.8 m	11.0 mil	35 lb/in	Black	24 Rolls
0-06-89330-17227-6	Ind. Wrapped	48 mm x 54.8 m	11.0 mil	35 lb/in	Silver	24 Rolls



3M™ Super Duty Duct Tape DT17

Constructed of polyethylene film laminated to cloth with a synthetic rubber adhesive, this very thick and strong tape resists curling and tears off the roll cleanly even when used in the most demanding jobs. 3M™ Super Duty Duct Tape DT17 is designed to provide a maximum-strength, long-lasting solution for the ultimate applications.

				Tensile		Case Qty/
UPC	Packaging	Size	Thickness	Strength	Color	Units
0-06-89330-17229-0	Ind. Wrapped	48 mm x 32 m	17.0 mil	41 lb/in	Black	24 Rolls



3M™ All Purpose Duct Tape DT8

Constructed of polyethylene film laminated to cloth with a synthetic rubber adhesive, this aggressive tape resists curling and tears off the roll cleanly even when used in challenging jobs. 3M[™] All Purpose Duct Tape DT8 is designed to provide a versatile, conformable, quick stick solution for demanding applications.

UPC	Packaging	Size	Thickness	Tensile Strength	Color	Case Qty/ Units
0-06-89330-17225-2	Ind. Wrapped	48 mm x 54.8 m	8.0 mil	24 lb/in	Silver	24 Rolls
0-06-89330-17809-4	Ind. Wrapped	48 mm x 54.8 m	8.0 mil	24 lb/in	Black	24 Rolls

Vinyl Tapes



3M™ Ultra Durable Floor Marking Tape 971

3M™ Ultra Durable Floor Marking Tape 971 is comprised of a Polylactic Acid (PLA) backing with a rubber adhesive. The tough, thick PLA backing resists pallet drag and high forklift traffic. This tape is designed for long-term floor marking, yet can still come up clean, in one piece, after several years on the floor.

UPC	Packaging	Size	Thickness	Color	Case Qty/ Units
0-00-76308-14104-2	Bulk	2 in x 36 yd	32.0 mil	White	1 Roll
0-00-76308-14105-9	Bulk	3 in x 36 yd	32.0 mil	White	1 Roll
0-00-76308-14107-3	Bulk	4 in x 36 yd	32.0 mil	White	1 Roll
0-00-76308-14095-3	Bulk	2 in x 36 yd	32.0 mil	Yellow	1 Roll
0-00-76308-14096-0	Bulk	3 in x 36 yd	32.0 mil	Yellow	1 Roll
0-00-76308-14097-7	Bulk	4 in x 36 yd	32.0 mil	Yellow	1 Roll

Vinyl Tapes (cont.)



3M™ Vinyl Tape 471

Solve a variety of challenges, including floor and safety marking, color coding and industrial applications with the durable 3M[™] Vinyl Tape 471. Designed to resist wear, scrapes and moisture, this long-lasting tape is available in an array of vivid colors.

UPC	Packaging	Size	Thickness	Color	Case Qty/Units
0-00-21200-03106-9	Bulk	¾ in x 36 yd	5.2 mil	Red	48 Rolls
0-00-21200-03107-6	Bulk	1 in x 36 yd	5.2 mil	Red	36 Rolls
0-00-21200-04305-5	Bulk	2 in x 36 yd	5.2 mil	Red	24 Rolls
0-00-21200-06469-2	Bulk	3 in x 36 yd	5.2 mil	Red	12 Rolls
0-00-21200-03120-5	Bulk	¾ in x 36 yd	5.2 mil	Blue	48 Rolls
0-00-21200-04308-6	Bulk	2 in x 36 yd	5.2 mil	Blue	24 Rolls
0-00-21200-03122-9	Bulk	3 in x 36 yd	5.2 mil	Blue	12 Rolls
0-00-21200-03135-9	Bulk	¾ in x 36 yd	5.2 mil	White	48 Rolls
0-00-21200-03136-6	Bulk	1 in x 36 yd	5.2 mil	White	36 Rolls
0-00-21200-04311-6	Bulk	2 in x 36 yd	5.2 mil	White	24 Rolls
0-00-21200-06466-1	Bulk	3 in x 36 yd	5.2 mil	White	12 Rolls
0-00-21200-03139-7	Bulk	4 in x 36 yd	5.2 mil	White	8 Rolls
0-00-21200-03127-4	Bulk	¾ in x 36 yd	5.2 mil	Yellow	48 Rolls
0-00-21200-03128-1	Bulk	1 in x 36 yd	5.2 mil	Yellow	36 Rolls
0-00-21200-04310-9	Bulk	2 in x 36 yd	5.2 mil	Yellow	24 Rolls
0-00-21200-06470-8	Bulk	3 in x 36 yd	5.2 mil	Yellow	12 Rolls
0-00-21200-03131-1	Bulk	4 in x 36 yd	5.2 mil	Yellow	8 Rolls
0-00-21200-03114-4	Bulk	¾ in x 36 yd	5.2 mil	Black	48 Rolls
0-00-21200-03115-1	Bulk	1 in x 36 yd	5.2 mil	Black	36 Rolls
0-00-21200-04306-2	Bulk	2 in x 36 yd	5.2 mil	Black	24 Rolls
0-00-21200-06467-8	Bulk	3 in x 36 yd	5.2 mil	Black	12 Rolls
0-00-21200-04309-3	Bulk	2 in x 36 yd	5.2 mil	Brown	24 Rolls
0-00-21200-48424-7	Bulk	2 in x 36 yd	5.2 mil	Purple	24 Rolls
0-00-21200-04312-3	Bulk	2 in x 36 yd	5.2 mil	Orange	24 Rolls
0-00-21200-04313-0	Bulk	2 in x 36 yd	5.2 mil	Green	24 Rolls

Individually wrapped available.



3M™ Safety Stripe Tape 5700

Developed to provide clear safety indication for driving and walking lanes, hazardous areas, protruding equipment and low hanging objects, our durable 3M[®] Safety Stripe Tape 5700 is an ideal choice for your applications. The color is embedded into the vinyl backing to resist abrasion, scuffing and moisture which might affect visibility.

UPC	Packaging	Size	Thickness	Color	Case Qty/ Units
0-00-51115-68820-1	Ind. Wrapped	3 in x 36 yd	5.4 mil	Black/White	12 Rolls



3M™ Hazard Warning Tapes 766 and 767

3M™ Hazard Warning Tape 766 is a black and yellow striped vinyl tape and 767 is a red and white striped vinyl tape. They provide solutions for marking pinch points, gears, and other areas in need of warning identification. Easy to apply, they can also be used for floor marking for light traffic areas, and around equipment or spills. These striped vinyl tapes feature good, instant adhesion to many surfaces.

UPC	Packaging	Size	Thickness	Color	Case Qty/ Units
0-00-21200-43181-4	Bulk	2 in x 36 yd	5.0 mil	Black/Yellow	24 Rolls
0-00-21200-43182-1	Bulk	3 in x 36 yd	5.0 mil	Black/Yellow	12 Rolls
0-00-21200-43186-9	Bulk	2 in x 36 yd	5.0 mil	Red/White	24 Rolls

Scrubbing Pads, Sponges and Floor Care Products

Scrubbing Pads and Sponges



3M™ Commercial Size Sponge C31 and C41

Cellulose sponges are highly absorbent, more than polyurethane, and will hold up when used with a variety of cleaning chemicals. Available in Medium and Large to enable the best fit for every clean-up job.

UPC	Product ID	Size	Color	Case Qty/ Units
5-00-53200-07449-9	C31	6 in x 4.25 in x 1.6 in	Yellow	24 Each
5-00-53200-07456-7	C41	7.5 in x 4.3 in x 2.0 in	Yellow	24 Each



Scotch-Brite® Dobie™ All Purpose Cleaning Pad 723-2F

The non-scratch Dobie™ scrubbing pad has a nylon scrubbing surface with a foam inside that holds soap lather. It is perfect for all-purpose cleaning jobs.

UPC	Packaging	Size	Color	Case Qty/ Units
5-00-21200-41756-1	3 pads per pack	2.6 in x 4.3 in x .5 in	Yellow/White	8 Packs



Scotch-Brite™ Light Duty Cleansing Pad 98

Soft, non-woven fibers and mild abrasive gently, but thoroughly, clean most surfaces. Typical applications: stainless steel, chrome, copper, porcelain and ceramic. Certified as "Food Safe" and "Fit for Purpose" by HACCP International.

UPC	Packaging	Size	Color	Case Qty/ Units
5-00-48011-07445-5	20 pads per box	6 in x 9 in	White	3 Boxes



Scotch-Brite™ General Purpose Scouring Pad 96

Use for everyday cleaning of most cooking utensils and equipment. Scours 2 to 3 times faster and lasts 2 to 3 times longer than comparable pads. Non-rusting and resilient, this synthetic pad is an ideal replacement for steel wool or stainless steel scrubbers. Certified as "Food Safe" and "Fit for Purpose" by HACCP International.

UPC	Packaging	Size	Color	Case Qty/ Units
5-00-48011-08293-1	20 pads per box	6 in x 9 in	Green	3 Boxes
5-00-48011-26563-1	20 pads per box	6 in x 9 in	Green	1 Box
5-00-48011-20501-9	10 pads per pack	6 in x 9 in	Green	6 Packs



Scotch-Brite™ Heavy Duty Scouring Pad 86

Open construction pad with tough fibers and abrasives makes fast work of heavy duty cleaning jobs. Use in the kitchen to replace scrapers, steel wool and metal sponges. Typical applications include heavily baked-on food and food processing equipment. Certified as "Food Safe" and "Fit for Purpose" by HACCP International.

UPC	Packaging	Size	Color	Case Qty/ Units
5-00-48011-05509-6	12 pads per box	6 in x 9 in	Green	3 Boxes
5-00-48011-20502-6	10 pads per pack	6 in x 9 in	Green	6 Packs



Scotch-Brite™ Dual Purpose Scour Pad 96HEX

Two-in-one scouring pad designed for removing tough baked on food from cooking pots, pans, utensils and inside cooking equipment. Features a heavy duty power dot side engineered to cut through baked on food 5X faster and a green medium duty side to scour away fine food particles and grease leaving a shiny surface. Certified as "Food Safe" and "Fit for Purpose" by HACCP International.

UPC	Size	Color	Case Qty/ Units
5-00-51125-85946-7	5 in x 5.75 in	Yellow/Green	15 Each

Scrubbing Pads, Sponges and Floor Care Products

Scrubbing Pads and Sponges (cont.)



Scotch-Brite™ Low Scratch Scour Pad 2000HEX

Two-in-one low scratch scouring pad designed for cleaning delicate surfaces. It features a raised medium duty power dot side that is engineered to scour away tough messes like a medium duty pad with less visible scratches. It also has a dark blue scour pad side that removes fine food soil to give a virtually spotless finish. Certified as "Food Safe" and "Fit for Purpose" by HACCP International.

UPC	Size	Color	Case Qty/ Units
5-06-38060-09634-0	5 in x 5.75 in	Blue	15 Each



Scotch-Brite™ Big Blue Scouring Pad 80CC

Extra heavy duty scour pad designed to remove heavy food soil deposits on cookware and equipment. Large size helps clean more area in less time. Thick fibers will not splinter or rust. Made with open mesh construction for easy rinsing. Certified as "Food Safe" and "Fit for Purpose" by HACCP International.

UPC	Packaging	Size	Color	Case Qty/ Units
5-00-48011-59252-2	5 pads per pack	4.5 in x 8.5 in	Blue	4 Packs

Floor Care Products



3M™ Doodlebug™ Pad Holder 6472

Orange plastic holder features special grippers that hold pads firmly in place and provide for easy attachment and changing of pads. Holder swivels in all directions. The threaded socket attaches to any standard threaded U.S. broom handle. Durable swivel lets holder twist and turn to reach hard-to-get-at places. Use with 4 ½ in x 10 in 3M[™] Doodlebug[™] Cleaning Pads (sold separately).

UPC	Size	Description	Color	Case Qty/ Units
5-00-48011-08542-0	3 ¾ in x 9 in	One PN 8440 and one PN 8541 pad included.	Orange	4 Kits



3M™ Doodlebug™ White Cleaning Pad 8440

For cleaning delicate surfaces. Fits 3M™ Doodlebug™ Handblock Pad Holder 6473 or 3M™ Doodlebug™ Pad Holder 6472.

UPC	Packaging	Size	Color	Case Qty/ Units
5-00-48011-08003-6	5 pads per box	4 % in x 10 in	White	4 Boxes



3M™ Doodlebug™ Brown Scrub 'n Strip Pad 8541

Designed for tough jobs like removing finish and wax buildup from baseboards and floor edges. A great way to strip stairs. Fits 3M™ Doodlebug™ Pad Holder 6472 or 3M™ Doodlebug™ Handblock Pad Holder 6473.

UPC	Packaging	Size	Color	Case Qty/ Units
5-00-48011-08004-3	5 pads per box	4 % in x 10 in	Brown	4 Boxes



3M™ Doodlebug™ Hi Pro Pad 8550

For extra heavy-duty cleaning and stripping. Fits 3M[™] Doodlebug[™] Pad Holder 6472 or 3M[™] Doodlebug[™] Handblock Pad Holder 6473.

UPC	Packaging	Size	Color	Case Qty/ Units
5-00-48011-05241-5	10 pads per box	4.625 in x 10 in	Black	4 Boxes



3M™ Maintenance Sorbent Folded High Capacity

For use on most non-aggressive liquids. This high capacity perforated maintenance sorbent pad has a lofty design and scrim on one side to increase strength and help reduce linting. Folded sorbent pads are the most versatile format available.

UPC	Product ID	Size	Description	Case Qty/ Units
5-00-51131-07172-3	M-FL550DD/ M-F2001	5 in x 50 ft	Sorbs approx. 31.5 gal/case	3 Boxes



3M™ Maintenance Sorbent Mini-Boom

Maintenance sorbent mini-booms can be placed around the base of equipment to help contain fluids that may leak or spill, preventing spread to adjacent work areas, 1 gallon capacity per 4 foot Mini-Boom.

UPC	Product ID	Size	Description	Case Qty/ Units
5-00-51138-21526-7	M-MB304	3 in x 4 ft	Sorbs approx. 1 gal/boom	12 Booms
5-00-51138-21527-4	M-MB308	3 in x 8 ft	Sorbs approx. 2 gal/boom	6 Booms
5-00-51138-21528-1	M-MB312	3 in x 12 ft	Sorbs approx. 3 gal/boom	4 Booms



Hearing, Eye, Head and Face Protection

Hearing Protection



3M™ E-A-Rsoft™ Yellow Neons™ Earplugs

3M[™] E-A-Rsoft[™] Yellow Neons[™] Earplugs have a smooth texture for in-ear comfort, are made of an advanced foam for all-day wear and are available in two sizes. Brightly colored for hearing protection compliance sighting, these earplugs are an excellent choice for any hearing conservation program.

UPC	Product ID	Size	Description	Noise Reduction Rating*	Color	Case Qty/ Units
1-00-80529-11042-5	311-4106	Regular	Corded, metal	32 dB	Yellow	2,000 Pair



3M™ E-A-Rsoft™ SuperFit™ Metal Detectable Earplugs

The 3M" E-A-Rsoft" SuperFit" Metal Detectable earplug is designed specifically for applications such as food processing, where detection of foreign objects is desired. This product features the proprietary SuperFit" fitting ring to help ensure proper fit, a stainless steel ball bearing implanted into the plug and a metal detectable cord.

UPC	Product ID	Size	Description	Noise Reduction Rating*	Color	Case Qty/ Units
1-00-80529-19103-5	311-4109	Regular	Corded, metal	32 dB	Yellow	2,000 Pair



3M™ E-A-R™ UltraFit™ Earplugs

The 3M[™] E-A-R[™] UltraFit[™] Earplugs are a triple-flange design made of pliable, pre-molded material. These durable, reusable earplugs are washable so they can be used many times to help reduce waste. They can be cleaned easily with soap and water. There is no need to roll them down before inserting.

UPC	Product ID	Size	Description	Noise Reduction Rating*	Color	Case Qty/ Units
1-00-80529-40004-5	340-4007	Regular	Metal detectable	25 dB	Blue	400 Pair



3M™ PELTOR™ X4 Earmuffs

The X4 combines high attenuation with a sleek, low-profile and lightweight design. The innovative foam earcup inserts and spacers help boost attenuation while adding little bulk or weight. This lightweight, lower-profile earmuff helps with compatibility with other personal protective equipment. It features an electrically insulated wire headband, often referred to as "dielectric".

UPC	Product ID	Size	Noise Reduction Rating*	Color	Case Qty/ Units
1-00-93045-93726-1	X4A	One Size Fits Most	27 dB	Black/	10 Each
				Chartralica	

Eye Protection



3M™ SecureFit™ 200 Series

The 3M[™] SecureFit[™] 200 Series with Scotchgard[™] Anti-Fog provides users with blue temples and lenses to help make eyewear more visible in food preparation and processing areas as well as Scotchgard[™] Anti-Fog coating for long-lasting anti-fog protection.

UPC	Product ID	Lens	Coating	Frame	Case Qty/ Units
5-00-51131-27843-6	SF201SGAF-BLU	Blue	Scotchgard™ Anti-Fog	Blue	20 Each



3M™ SecureFit™ 3700 Series

Get over-the-glass protection with all day wearability with the 3M[™] SecureFit[™] 3700 Series. The adjustable ratchet temples provide angle adjustment points on the temple to help create a secure and personalized fit. The eyewear features pressure diffusion temple technology and a soft nosepiece to help provide all-day comfort.

UPC	Product ID	Lens	Coating	Frame	Case Qty/ Units
5-00-51131-27906-8	SF3701XSGAF-BLU	Clear OTG AF-AS lens	Scotchgard [™] Anti-Fog	Blue	10 Each

^{*}See important warning on fit testing and NRR derating on p. 27.

Hearing, Eye, Head and Face Protection

Eye Protection (cont.)



3M™ SecureFit™ 400 Series

3M™ SecureFit™ Protective Eyewear, 400 Series features proprietary 3M™ Pressure Diffusion Temple Technology that helps diffuse pressure over the ear to enhance frame comfort while not compromising the security of fit across a diverse workforce. Scotchgard™ Anti-Fog lens coating helps workers see clearly, longer.

UPC	Product ID	Lens	Coating	Frame	Case Qty/ Units
5-00-51131-27728-6	SF401SGAF-BLU	Clear	Scotchgard [™] Anti-Fog	Blue/Gray	20 Each



3M™ GoggleGear™ 500 Series

3M™ GoggleGear™ 500 Series, Clear Scotchgard™ Anti-Fog Lens resists fogging longer than traditional anti-fog coatings,* helping to keep vision clearer for workers on the job.

UPC	Product ID	Lens	Coating	Frame	Case Qty/ Units
5-00-51131-27455-1	GG501SGAF	Clear	Scotchgard [™] Anti-Fog	Red and Black	10 Each

^{*}Based on 3M internal testing per EN168 test method when compared with traditional anti-fog coatings.

Head and Face Protection



3M™ Hard Hat H-700 Series

3M™ Hard Hat with 4-Point Ratchet Suspension H-700 Series is comfortable, tough and lightweight safety headgear that helps protect the top of the head due to the potential hazard of small falling objects or exposed fixed objects that may be bumped into. This non-vented hard hat meets requirements of ANSI/ISEA Z89.1-2014 Type I, Class G and E. The hat may be worn in either the forward or reverse donning position.

UPC	Product ID	Material	Color	Case Qty/ Units
1-00-78371-64197-6	H-701R	HDPE	White	20 Each



3M™ Full Brim Hard Hat H-800 Series

3M[™] H-800 Series Full Brim Hard Hat with Ratchet System is comfortable, tough and lightweight protective headgear that helps protect the top of the head from small falling objects and fixed objects that may be bumped into. The 4-point suspension system has unique features that allow for a customized height and fit that best suits the individual needs of the wearer. This non-vented hard hat meets requirements of ANSI/ISEA Z89.1-2014 Type I, Class G and E.

UPC	Product ID	Material	Color	Case Qty/ Units
1-00-78371-65775-5	H-801R	HDPE	White	20 Each



3M™ Ratchet Headgear H8A, 82783-00000, with 3M™ Clear Polycarbonate Faceshield WP96

3M™ Ratchet Headgear H8A, Head and Face Protection 82783-00000, provides impact protection for the eyes and face. This safety system includes ratchet headgear and a polycarbonate faceshield. An adjustable ratchet suspension and five position crown strap offers customized settings for individual users.

UPC	Product ID	Faceshield Material	Color	Case Qty/ Units
1-00-78371-82783-7	82783-00000	Clear Polycarbonate	Blue	5 Each

Respiratory Protection and Coveralls

Disposable Filtering Facepiece Respirators



3M™ Particulate Respirators 8210 and 8210V, N95



UPC	Product ID	Description	Color	Case Qty/ Units
5-00-51138-46457-3	8210	-	White	160 Each
5-00-51131-49711-0	8210V	3M [™] Cool Flow [™] Valve	White	80 Each



3M™ Particulate Respirator 8511, N95

This disposable N95 particulate respirator features 3M™ Cool Flow™ Valve to help provide comfortable, reliable worker respiratory protection. It is well suited for hot/dusty work settings that require long periods of wear.

UPC	Product ID	Color	Case Qty/ Units
5-00-51138-54343-8	8511	White	80 Each

Reusable Respirators



3M™ Half Facepiece Reusable Respirator 7500

This half facepiece reusable respirator 7500 Series uses advanced silicone material to help provide comfortable and durable respiratory protection. The 3M[™] Cool Flow[™] Valve helps make breathing easier.

UPC	Product ID	Size	Case Qty/ Units
5-00-51131-37081-9	7501	Small	10 Each
5-00-51131-37082-6	7502	Medium	10 Each
5-00-51131-37083-3	7503	Large	10 Each



3M™ Full Facepiece Reusable Respirator 6000 Series

This full facepiece reusable respirator offers lightweight comfort and ease of use. Combine with appropriate 3M™ particulate filters or cartridges to help provide respiratory protection against particulates and/or a variety of gases and vapors.

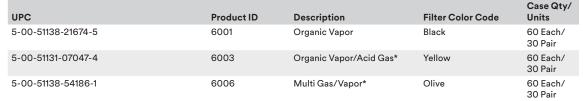
			Case Qty/
UPC	Product ID	Size	Units
5-00-51138-54145-8	6700	Small	4 Each
5-00-51138-54146-5	6800	Medium	4 Each
5-00-51138-54159-5	6900	Large	4 Each



3M™ Gas/Vapor Cartridge 6000 Series*

NIOSH approved against certain gases and vapors. Use with 3M[™] Half and Full Facepieces 6000, 6500, 7500, FF-400, and 7800 Series with bayonet attachment style. NIOSH approved against certain organic vapors and/or acid gases.







OSHA requires that gas-proof goggles be worn with half facepiece respirators when used against formaldehyde.

^{*}These cartridges are approved for respiratory protection from certain contaminants up to 10 times the permissible exposure limit (PEL) with half facepiece respirators and full facepiece respirators when qualitatively fit tested, or up to 50 times the PEL with full facepiece respirators when quantitatively fit tested, or the concentration considered immediately dangerous to life or health (IDLH), or according to specific OSHA standards or applicable government regulations, whichever is lower.

Respiratory Protection and Coveralls

Reusable Respirators (cont.)



3M™ Combination Cartridges/P100 Particulate Filters 6000 Series*

NIOSH approved against certain gases, vapors and particulates. Use with 3M™ Half and Full Facepieces 6000, 6500, 7500, FF-400, and 7800 Series with bayonet attachment style.



UPC	Product ID	Description	Filter Color Code	Case Qty/ Units
5-00-51138-46465-8	60921	Organic Vapor/P100	Magenta/Black	60 Each/ 30 Pair
5-00-51138-46467-2	60923	Organic Vapor/Acid Gas/P100*	Magenta/Yellow	60 Each/ 30 Pair
5-00-51138-54187-8	60926	Multi-Gas/Vapor/P100*	Magenta/Olive	60 Each/ 30 Pair

OSHA requires that gas-proof goggles be worn with half facepiece respirators when used against formaldehyde.





3M™ Particulate Filter 2000 Series*

NIOSH approved for environments containing certain oil and non-oil based particles.

UPC	Product ID	Description	Filter Color Code	Case Qty/ Units
5-00-51131-07000-9	2091	P100	Magenta	100 Each/ 50 Pair
5-00-51131-07184-6	2097	P100, with Nuisance Level Organic Vapor Relief**	Magenta	100 Each/ 50 Pair

Coveralls





3M™ Disposable Protective Coverall 4510

The 3M™ Disposable Protective Coverall 4510 is disposable safety work wear made of a high quality microporous laminated material. It helps provide basic barrier protection against light liquid splashes and hazardous dusts.

UPC	Product ID	Size	Color	Case Qty/ Units
0-00-51131-49788-7	4510-BLK-M	М	White	25 Each
0-00-51131-49789-4	4510-BLK-L	L	White	25 Each
0-00-51131-49790-0	4510-BLK-XL	XL	White	25 Each
0-00-51131-49791-7	4510-BLK-XXL	XXL	White	25 Each
0-00-51131-49792-4	4510-BLK-3XL	3XL	White	25 Each
0-00-51131-49793-1	4510-BLK-4XL	4XL	White	25 Each



3M™ Disposable Protective Coverall 4540

3M[™] Disposable Protective Coverall Safety Work Wear 4540+ helps protect against certain light liquid splashes and hazardous dusts, including nuclear particles. This coverall offers a hooded option for protection of the head and neck. Advanced, breathable and lightweight materials help reduce heat build-up and promote comfortable wear.

UPC	Product ID	Size	Color	Case Qty/ Units
0-00-51131-49806-8	4540+BLK-M	M	White	25 Each
0-00-51131-49807-5	4540+BLK-L	L	White	25 Each
0-00-51131-49808-2	4540+BLK-XL	XL	White	25 Each
0-00-51131-49809-9	4540+BLK-XXL	XXL	White	25 Each
0-00-51131-49810-5	4540+BLK-3XL	3XL	White	25 Each
0-00-51131-49811-2	4540+BLK-4XL	4XL	White	25 Each

^{*}These cartridges are approved for respiratory protection from certain contaminants up to 10 times the permissible exposure limit (PEL) with half facepiece respirators and full facepiece respirators when qualitatively fit tested, or up to 50 times the PEL with full facepiece respirators when quantitatively fit tested, or the concentration considered immediately dangerous to life or health (IDLH), or according to specific OSHA standards or applicable government regulations. whichever is lower.

^{**3}M recommended for relief against nuisance levels of organic vapors. Nuisance level organic vapor refers to concentrations not exceeding OSHA PEL or applicable government occupational exposure limits, whichever is lower. Do not use for respiratory protection against acid gases or organic vapors.



3M™ Disposable Lab Coat with Zip 4440

3M[™] Protective Lab Coat 4440 is disposable safety work wear made from a lightweight laminate material. It helps protect the wearer against non-hazardous dusts and non-hazardous light liquid splashes

UPC	Product ID	Size	Color	Case Qty/Units
0-40-46719-40269-4	4440-L	L	White	50 Each
0-40-46719-40273-1	4440-XXL	XXL	White	50 Each



3M™ Disposable Hair Net 407 Mob Cap

The 3M[™] Disposable Hair Net 407 is a disposable accessory designed to provide basic barrier protection to help prevent the wearer's hair from contaminating the work environment.

UPC	Product ID	Size	Color	Case Qty/Units
0-40-46719-52568-3	407	Universal	White	1000 Each



3M™ Disposable Protective Oversleeve 444

The 3M[™] Disposable Protective Oversleeves 444 are disposable sleeve covers designed to provide basic barrier protection to help protect the wearer's arms against light liquid splashes and hazardous dusts.

UPC	Product ID	Size	Color	Case Qty/Units
0-40-46719-52574-4	444	Universal	White	150 Pairs



3M™ Disposable Overboot Covers 450

The 450 disposable overboot covers from 3M are disposable accessories designed to provide basic barrier protection to help protect footwear against light liquid splashes and hazardous dusts.

UPC	Product ID	Size	Color	Case Qty/Units
0-40-46719-52571-3	450	Universal	White	100 Pairs



3M™ Clean-Walk Mat 5830 and 5836

These adhesive coated mats remove dirt and other contaminants from the bottom of shoes, wheels or any passing objects. Removal of particulates prevents contamination in sensitive operations such as clean rooms or paint areas. Reduces maintenance and replacement costs due to premature wear of flooring surfaces. Unframed.

UPC	Product ID	Size	Description	Color	Case Qty/Units
0-00-21200-55730-9	5830	18 in x 36 in	30 sheets per mat	White	4 Mats
0-00-21200-96835-8	5830	18 in x 46 in	30 sheets per mat	White	4 Mats
0-00-21200-55728-6	5830	25 in x 45 in	30 sheets per mat	White	4 Mats
0-00-21200-55727-9	5836	18 in x 36 in	60 sheets per mat	White	4 Mats
0-00-21200-74244-6	5836	18 in x 46 in	60 sheets per mat	Gray	4 Mats
0-00-21200-96836-5	5836	18 in x 46 in	60 sheets per mat	White	4 Mats
0-00-21200-95740-6	5836	24 in x 36 in	60 sheets per mat	White	4 Mats
0-00-21200-99489-0	5836	25 in x 45 in	60 sheets per mat	Blue	4 Mats
0-00-21200-55725-5	5836	25 in x 45 in	60 sheets per mat	White	4 Mats
0-00-21200-95742-0	5836	36 in x 46 in	60 sheets per mat	White	4 Mats





Scotch-Brite™ Lint Rollers

The only lint roller made with Scotch[™] brand adhesive. Scotch-Brite[™] Lint Roller can be used on plants, coats, sweaters, dresses, suits, formal wear, and more. Optimal adhesive removes lint and hair without damaging fabric. The sheets are quaranteed to tear cleanly every time.

guaranteed to tour eroam, ever, times				
UPC	Packaging	Size	Description	Case Qty/Units
5-00-51141-59858-6	48 sheets per roll	2.27 in x 2.27 in x 9.15 in	Handle and Roll	6 Each
0-00-51131-99809-4	56 sheets per roll	2.3 in x 2.3 in x 5.3 in	Refill Roll	6 Each
5-00-76308-49901-8	60 sheets per roll	2.35 in x 9.35 in x 8.875 in	Handle and Roll	4 Each
5-00-76308-49900-1	60 sheets per roll	2.313 in x 2.313 in x 8.0 in	Refill Roll	4 Each

Work Gloves and Back Supports



3M™ Comfort Grip Gloves - General Use

With a nitrile palm coating over a breathable nylon stretch liner, the 3M™ Comfort Grip General Use Glove is light, flexible and abrasion-resistant. Count on it for light- to medium-duty jobs that require precision handing, even in hot and sweaty conditions.

UPC	Product ID	Size	Color	Case Qty/Units
0-00-54007-98954-7	CGM-GU	Medium	Gray	6 Pair
0-00-54007-98955-4	CGL-GU	Large	Gray	6 Pair
0-00-54007-98956-1	CGXL-GU	Extra Large	Gray	6 Pair



3M™ Comfort Grip Gloves - Cut Resistant

3M[™] Comfort Grip Cut Resistant Gloves have the same features and comfort as the General Use Gloves with even greater cut, puncture and tear resistance. These medium-duty gloves are excellent for jobs requiring dexterity when handling sharp parts.

UPC	Product ID	Size	ANSI Rating	Color	Case Qty/Units
0-00-51128-61032-9	CGM-CRE	Medium	2	Gray	6 Pair
0-00-51128-61033-6	CGL-CRE	Large	2	Gray	6 Pair
0-00-51128-61034-3	CGXL-CRE	Extra Large	2	Gray	6 Pair
0-00-54007-98957-8	CGM-CR	Medium	3	Gray	6 Pair
0-00-54007-98958-5	CGL-CR	Large	3	Gray	6 Pair
0-00-54007-98959-2	CGXL-CR	Extra Large	3	Gray	6 Pair



3M™ Comfort Grip Gloves - Winter

3M™ Comfort Grip Winter Gloves have the comfort and dexterity of our General Use Gloves but with added warmth for cold weather applications. They are nitrile foam coated for better grip, are washable, and feature a knit wrist cuff style.

UPC	Product ID	Size	Color	Case Qty/Units
0-00-54007-99150-2	CGM-W	Medium	Gray	6 Pair
0-00-54007-99151-9	CGL-W	Large	Gray	6 Pair
0-00-54007-99152-6	CGXL-W	Extra Large	Gray	6 Pair



ACE™ Work Belt

You depend on your back for all of the work you do. Now depend on ACE™ Back Supports for protection and relief. The ACE™ Work Belt features removable suspenders, a streamlined, custom fit and maximum support to help relieve lower back pain. Support Level 2.

UPC	Product ID	Size	Case Qty/Units
0-00-51131-20423-2	208605	Adjustable	12 Each
CAUTION: This Product Contains Natural Rubber La	atex Which May Cause Allergic	Reactions.	



ACE™ Adjustable Back Brace

Put in a hard day's work or a game well played with an ACE™ Adjustable Back Brace. Odor resistant support. The adjustable brace supports your lumbar and abdominal area. Support Level 2.

UPC	Product ID	Size	Color	Case Qty/Units
0-00-51131-20810-0	207744	Adjustable	Black	12 Each

CAUTION: This Product Contains Natural Rubber Latex Which May Cause Allergic Reactions.



Food and Beverage Filtration and Separation Solutions











Filter Type	3M [™] High Flow Series Filter Systems	3M™ Zeta Plus™ H and MH Series Filter Cartridge	3M [™] Micro-Klean [™] RT Series Filter Cartridge	3M [™] Betapure [™] NT-T and XL Series Filter Cartridge	3M™ LifeASSURE™ BDA and BNA Series Filter Cartridge
Food Applications	Beer Water/Bottled Water Wine Food Processing	Beer Wine	Bottled Water Food Processing	Beer Bottled Water Food Processing	Beer Bottled Water Wine
Process Step	 DE* Trap Particulate Control Pre-RO** Spray Nozzle Protection Rinsing 	Clarification	Particulate Control Rinsing Spray Nozzle Protection	DE* Trap Carbon Fine Trap Particulate Control Beverage Blending Rinsing Pre-RO** Spray Nozzle Protection Turbidity Reduction	• Final Filtration

^{*}Diatomaceous Earth
**Reverse Osmosis

Cellulose Depth Filter Cartridges



3M™ Zeta Plus™ H Series Filter Cartridge

Our Zeta Plus[™] H Series Filter Cartridges utilize a charge modified depth filter media with high tensile strength, which performs efficiently under elevated operating temperatures or repeated hot water sanitation cycles. In addition to the mechanical exclusion of particles via depth loading, the filter media adsorbs contaminants too small for mechanical straining alone. Suitable for food and beverage, cosmetic, and general applications.

UPC	Product ID	Flow Rate	Filter Technology	Filter Type	Case Qty/ Units
0-00-16145-09519-1	4524501A05H	$0.2\text{-}0.5\text{gpm/ft}^2$	Adsorbent	Depth	2 Each
0-00-16145-10506-7	4524501A10H	0.2-0.5 gpm/ft ²	Adsorbent	Depth	2 Each
0-00-16145-17847-4	4524501A30H	0.2-0.5 gpm/ft ²	Adsorbent	Depth	2 Each
0-00-16145-09523-8	4524501D50H	0.2-0.5 gpm/ft ²	Adsorbent	Depth	2 Each
0-00-16145-09524-5	4524501D60H	$0.2\text{-}0.5\mathrm{gpm/ft^2}$	Adsorbent	Depth	2 Each
0-00-16145-12897-4	4524501D90H	0.2-0.5 gpm/ft ²	Adsorbent	Depth	2 Each



3M™ Zeta Plus™ MH Series Filter Cartridge

Our Zeta Plus™ MH Series Filter Cartridges utilize a charge-modified depth filter media. In addition to the mechanical exclusion of particles via depth loading, the filter media adsorbs contaminants too small for mechanical straining alone. Zeta Plus MH Filter Cartridges are used in aqueous, alcoholic, proteinaceous and acidic solutions for food and beverage applications, including brewing.

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UPC			Product ID	Flow Rate	Filter Technology	Filter Type	Case Qty/ Units
0-00-16145-17792-7			4524501A10MH02	$0.2-0.5 \text{gpm/ft}^2$	Adsorbent	Depth	2 Each
0 00 10110 11102 1			102 100 11 1101111102	012 010 9p 11	,	Dop	
0-00-16145-18021-7			4524502D30MH03	0.2-0.5 gpm/ft ²	Adsorbent	Depth	2 Each
0-00-10143-10021-7			4324302D30WIN03	0.2-0.5 gpiii/1t	Ausorbeilt	Deptii	Z EdCII
0 00 10115 10051 0			4504500000041100	0005 (6:0		D	0.5
0-00-16145-10351-3			4524502D60MH03	0.2-0.5 gpm/ft ²	Adsorbent	Depth	2 Each
0-00-16145-09539-9			4524502D60MH05	0.2-0.5 gpm/ft ²	Adsorbent	Depth	2 Each
0 00 .00 00000 0			.02 .0023001411100	0.2 gpiii/ it	,	200011	

Cylindrical Depth Filter Cartridges



3M™ Betapure™ NT-T Series Filter Cartridge

The Betapure™ NT-T Series Filter Cartridge is designed to deliver high performance and long service life along with direct cost savings by reducing the number of filters used. The resulting reduction in filter change-out frequency will decrease direct labor and filter disposal costs. Polypropylene media allows for broad chemical and temperature compatibility. Suitable for bottled water particulate and turbidity reduction, equipment protection, trap filtration, beverage blending, wash water and rinsing.

UPC	Product ID	Micron Rating (um)	Flow Rate	Filter Technology	Filter Type	Case Qty/ Units
0-00-16145-08514-7	NT30T005S0NG	0.5	1 - 3 gpm	Non-Woven	Depth	15 Each
0-00-16145-08517-8	NT30T010S0NG	1	1 - 3 gpm	Non-Woven	Depth	15 Each
0-00-16145-08522-2	NT30T020S0NG	2	1 - 3 gpm	Non-Woven	Depth	15 Each



3M™ Micro-Klean™ RT Series Filter Cartridge

Micro Klean™ RT series filters are all polypropylene depth filter cartridges offering consistent particle reduction efficiencies, increased service life, low initial pressure drop and high particle reduction efficiencies. Extended service life of the filter results in fewer filter change-outs. Multiple end-cap options are available. Currently featured are the no end modification (NN) option or 226 Silicone O-ring and Spear (BA).

UPC	Product ID	Micron Rating (um)	Flow Rate	Filter Technology	Filter Type	Case Qty/ Units
0-00-16145-08804-9	RT29B16G20NN	5	1-5 gpm	Non-Woven	Depth	25 Each
0-00-16145-13522-4	RT30B16G20BA	5	1-5 gpm	Non-Woven	Depth	25 Each



3M™ High Flow HFR Series Filter Cartridge

The 3M™ High Flow HFR Series Filter cartridge is a large diameter, pleated filter with high flow capability, reducing the number of change-outs and space required. The filter's absolute rating provides reproducible effluent quality over the filter's life.

UPC	Product ID	Micron Rating (um)	Flow Rate	Filter Technology	Filter Type	Case Qty/ Units
0-06-38060-34303-6	HFR20PPA05D	5	100-500 gpm	Non-Woven	Depth	1 Each
0-06-38060-34302-9	HFR20PPA10D	10	100-500 gpm	Non-Woven	Depth	1 Each
0-06-38060-34301-2	HFR20PPA20D	20	100-500 gpm	Non-Woven	Depth	1 Each
0-06-38060-34300-5	HFR40PPA05D	5	100-500 gpm	Non-Woven	Depth	1 Each
0-06-38060-34294-7	HFR40PPA10D	10	100-500 gpm	Non-Woven	Depth	1 Each
0-06-38060-34293-0	HFR40PPA20D	20	100-500 gpm	Non-Woven	Depth	1 Each
0-06-38060-34290-9	HFR60PPA05D	5	100-500 gpm	Non-Woven	Depth	1 Each
0-06-38060-34291-6	HFR60PPA10D	10	100-500 gpm	Non-Woven	Depth	1 Each
0-06-38060-34292-3	HFR60PPA20D	20	100-500 gpm	Non-Woven	Depth	1 Each



3M™ High Flow Series Filter Cartridge

3M[™] High Flow Series Filter Cartridges are suitable replacement cartridges for the 3M[™] High Flow Filter System. A compound radial pleat design helps maximize the usable surface area of each filter. Blown microfiber forms the basis of the filter media, which is manufactured to tightly-controlled fiber diameter specifications, producing a media with absolute-rated particle retention characteristics in a compact, space-saving design.

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UPC	Product ID	Micron Rating (um)	Flow Rate	Filter Technology	Filter Type	Case Qty/ Units
0-00-16145-21585-8	HF10PP001A01	1	85 gpm	Non-Woven	Depth	1 Each
0-00-16145-23926-7	HF10PP002A01	2	85 gpm	Non-Woven	Depth	1 Each
0-00-16145-21586-5	HF10PP005A01	5	85 gpm	Non-Woven	Depth	1 Each
0-00-16145-23316-6	HF10PP010A01	10	85 gpm	Non-Woven	Depth	1 Each
0-00-16145-23317-3	HF10PP025A01	25	85 gpm	Non-Woven	Depth	1 Each
0-00-16145-15086-9	HF60PP001A01	1	500 gpm	Non-Woven	Depth	1 Each
0-00-76308-78352-5	HF60PP005A01	5	500 gpm	Non-Woven	Depth	1 Each
0-00-16145-15110-1	HF60PP010A01	10	500 gpm	Non-Woven	Depth	1 Each
0-00-16145-15094-4	HF60PP002C01	2	500 gpm	Non-Woven	Depth	1 Each

Pleated Membrane Cartridges



3M™ Betafine™ XL Series Filter Cartridge

The 3M[™] Betafine XL Filter Cartridge Series is made of a 100% polypropylene pleated filter featuring Advanced Pleat Technology (APT). This product is available in various end configurations and micron ratings. The filters are appropriate for use in a wide range of applications, including food and beverage, industrial and electronics.

UPC	Product ID	Micron Rating (um)	Filter Technology	Filter Type	Case Qty/ Units
0-00-16145-09028-8	XL30PP002B0A	0.2	Thermally Bonded Microfiber	Depth	15 Each
0-00-16145-09033-2	XL30PP005B0A	5	Thermally Bonded Microfiber	Depth	15 Each
0-00-16145-09040-0	XL30PP010B0A	10	Thermally Bonded Microfiber	Depth	15 Each



3M™ LifeASSURE™ BDA Series Filter Cartridge

The 3M[™] LifeASSURE[™] BDA Series Filter Cartridge was designed to help bottled water and other beverage processors meet the highest standards for microorganism control. Combined with the 3M range of particle control and prefiltration filter cartridges, these cartridges offer bottlers a solution for rigorous contaminant control while maintaining long service life and low operating costs.

		Micron Rating		Filter	Filter	Case Qty/
UPC	Product ID	(um)	Flow Rate	Technology	Type	Units
0-00-16145-12802-8	BDA020F03BA	0.2	1-5 gpm	Membrane	Depth	6 Each
0-00-16145-12923-0	BDA020F01BA	0.2	1-5 gpm	Membrane	Depth	6 Each
0-00-16145-12801-1	BDA020F02BA	0.2	1-5 gpm	Membrane	Depth	6 Each
0-00-16145-12804-2	BDA020F04BA	0.2	1-5 gpm	Membrane	Depth	6 Each



3M™ LifeASSURE™ BNA Series Filter Cartridge

3M™ LifeASSURE™ BNA045 Series Filter Cartridges employ a design that results in higher beverage flow versus pressure drop compared to competitive filter cartridges. This unique 3M development combines the high flowing PES membrane with special support layers upstream and downstream of the membrane. When combined with the filter's Advanced Pleat Technology, this feature greatly increases flow per filter cartridge, and results in lower overall operational costs.

UPC	Product ID	Micron Rating (um)	Flow Rate	Filter Technology	Filter Type	Case Qty/ Units
0-00-16145-20008-3	BNA020F01BA	0.2	3.1 gpm	Membrane	Depth	6 Each
0-00-16145-20028-1	BNA020F03BA	0.2	3.1 gpm	Membrane	Depth	6 Each
0-00-16145-09569-6	BNA045F01BA	0.45	1-5 gpm	Membrane	Depth	6 Each
0-00-16145-18390-4	BNA045F03BA	0.45	1-5 gpm	Membrane	Depth	6 Each







Post-it® Extreme Notes

When conditions make communication tough, Post-it® Extreme Notes make leaving notes and reminders simple, so you can get the work done. Made with Dura Hold™ Paper and Adhesive, these notes will hold up in hot, cold and wet conditions. They stick to tough and textured surfaces like concrete, raw and painted wood, and tile. Make sure your message is seen with a note that sticks in tough conditions.

UPC	Packaging	Size	Colors	Case Qty/ Units
0-06-38060-07572-2	3 Pads/Pack, 45 Sheets/Pad	3 in x 3 in	Orange, Green, Yellow	48 Packs
0-06-38060-07580-7	12 Pads/Pack, 45 Sheets/Pad	3 in x 3 in	Orange, Green, Yellow, Mint	12 Packs
0-06-38060-08134-1	32 Pads/Pack, 45 Sheets/Pad	3 in x 3 in	Orange, Green, Yellow, Mint	8 Packs
0-06-38060-26968-8	2 Pads/Pack, 25 Sheets/Pad	4.5 in x 6.75 in	Orange, Yellow	24 Packs
0-06-38060-27671-6	1 Holder/Pack, 1 Pad/Pack	4.5 in x 6.75 in	Green	24 Packs

 $Not \ recommended \ for \ use \ on \ paper \ or \ delicate \ surfaces. \ For \ best \ results, apply \ to \ dry \ surface \ to \ hold \ in \ wet \ conditions.$



Post-it® 654 and 654 Super Sticky Notes

Post-it® Notes stick securely and remove cleanly, leaving behind no messy glue to clean up. Use for notes or reminders on doors, windows or walls. For 2X the sticking power switch from the Post-it® Note original adhesive to Post-it® Super Sticky Notes. This unique adhesive reliably sticks and re-sticks so your message can stay front and center.

	UPC	Packaging	Size	Colors	Adhesive Type	Case Qty/ Units
	0-00-51125-00670-5	12 Pads/Pack, 90 Sheets/Pad	3 in x 3 in	Miami Collection	Super Sticky	6 Packs
	0-00-21200-47373-9	12 Pads/Pack, 90 Sheets/Pad	3 in x 3 in	Rio de Janeiro Collection	Super Sticky	6 Packs
	0-00-21200-47372-2	12 Pads/Pack, 90 Sheets/Pad	3 in x 3 in	Marrakesh Collection	Super Sticky	6 Packs
	0-06-38060-26962-6	12 Pads/Pack, 90 Sheets/Pad	3 in x 3 in	Yellow	Super Sticky	6 Packs
	0-00-21200-69725-8	12 Pads/Pack, 100 Sheets/Pad	3 in x 3 in	Canary Yellow	Original	18 Packs



Post-it® Flags

Find it fast with Post-it® Flags. They make it simple to mark, flag or highlight important information. They stick securely, remove cleanly and come in a wide variety of colors.

UPC	Packaging	Size	Colors	Case Qty/ Units
0-00-51141-94483-8	200/Dispenser, 1 Dispenser/Pack	1 in x 1.7 in	Red	24 Packs
0-00-21200-59016-0	100/On-the-Go Dispenser, 1 Dispenser/Pack	0.47 in x 1.7 in	20 Each of Blue, Green, Purple, Red and Yellow	24 Packs



Post-it® Dry Erase Surface

Quickly transform your work surface into a whiteboard, simply unroll, peel and stick. The surface is stain free and allows your team to be creative and share ideas, again and again, without ghosting. White.

UPC	Packaging	Size	Case Qty/ Units
0-00-51141-39675-0	1 roll per box	3 ft x 2 ft	6 Each
0-00-51141-39676-7	1 roll per box	4 ft x 3 ft	6 Each
0-00-51141-39677-4	1 roll per box	6 ft x 4 ft	6 Each
0-00-51141-39678-1	1 roll per box	8 ft x 4 ft	6 Each
0-00-76308-90576-7	1 roll per box	25 ft x 4 ft	1 Each
0-00-76308-90577-4	1 roll per box	50 ft x 4 ft	1 Each

3M Systems Tape Agreement

The more tape you purchase, the greater your savings!

- Save on the overall cost of your case sealing equipment
- Accelerate your packaging equipment Return on Investment
- Receive valuable parts and accessories at no charge
- Help increase productivity and uptime
- Choose options that best fit your needs



BUY a new 3M-Matic[™] Case Sealer plus Scotch[®] Box Sealing Tape and GET a cash rebate or accessories at no additional charge!

Earn Cash Rebates*

Earn cash rebates when you purchase a new 3M-Matic™ Case Sealer or Combi Packaging Systems equipment and purchase qualifying amounts of Scotch® Box Sealing Tape in accordance with the terms of the program.

Add Credits Toward a New Case Sealer**

- Spare parts kits or parts vouchers:
 Earn free spare parts for your 3M-Matic™ Case Sealer when
 you purchase qualifying amounts of Scotch® Box Sealing Tape
- 3M™ AccuGlide™ Taping Heads:
 Earn free 3M™ AccuGlide™ Taping Heads for your
 3M-Matic™ Case Sealer when you purchase qualifying
 amounts of Scotch® Box Sealing Tape
- Scotch® Manual Tape Dispenser
 Earn a free dispenser when you purchase qualifying amounts of Scotch® Box Sealing Tape



Sign a second 3M Systems Tape Agreement, get another taping accessory at no additional charge.

3M tape dispensers available with qualifying purchases.

^{*}Rebate check is paid directly from 3M to customer after completing purchase of 3M-Matic" Case Sealing Equipment and qualifying tape products.

Fixed dollar amount of rebate is determined by the model. Other conditions may apply. Contact your 3M Representative for more details.

^{**3}M™ AccuGlide™ Taping Heads, Spare Parts Kits and Hand Dispensers are shipped up front to customer upon signing new tape purchase agreement.

Parts Vouchers can be used as needed during the agreement term.

[†]Purchase requirements for initial Systems Tape Agreement must be satisfied in order to enter into a second agreement.

Additional Information

A WARNING!

SORBENT PRODUCTS WARNING

Failure to properly handle and dispose of sorbents contaminated by hazardous materials could result in serious physical injury or death. For proper handling, consult the Safety Data Sheet for the material absorbed, applicable safety and health standards, contact your supervisor, or call 3M CSD Technical Service in the USA at 1-800-626-8578.

▲ WARNING!

3M hearing protectors help reduce exposure to hazardous noise and other loud sounds. Misuse or failure to wear hearing protectors at all times that you are exposed to noise may result in hearing loss or injury. For proper use, see supervisor and User Instructions, or call 3M PSD Technical Service in USA at 1-800-243-4630. If there is any drainage from your ear or you have an ear infection, consult with your physician before wearing earplugs. Failure to do so may result in hearing loss or injury.

U.S. EPA specifies the NRR as the measure of hearing protector noise reduction. However, 3M makes no warranties as to the suitability of the NRR for this purpose. 3M strongly recommends personal fit testing of hearing protectors. Research suggests that users may receive less noise reduction than indicated by the attenuation label value(s) on the packaging due to variation in fit, fitting skill, and motivation of the user. Refer to applicable regulations for guidance on how to adjust attenuation label values. It is recommended that the NRR be reduced by 50% to better estimate typical protection.

NOTE! When worn according to the User Instructions, 3M hearing protectors help reduce exposure to both continuous noises, such as industrial noises and noises from vehicles and aircraft, as well as very loud impulse noises, such as gunfire. It is difficult to predict the required and/or actual hearing protection obtained during exposure to impulse noises. For gunfire, the weapon type, number of rounds fired, proper selection, fit and use of hearing protection, proper care of hearing protection, and other variables will impact performance. If your hearing seems dulled or you hear a ringing or buzzing during or after any noise exposure (including gunfire), or for any other reason you suspect a hearing problem, your hearing may be at risk. To learn more about hearing protection for impulse noise, please visit www.3M.com/hearing.

▲ WARNING!

These products meet the requirements of certain industrial eyewear standards and with some models certain industrial head protection standards. They do not provide complete head, eye and face protection from severe impact and penetration and are not a substitute for good safety practices and engineering controls. Misuse may result in serious injury or death. For proper use, see supervisor and User Instructions, or call 3M PSD Technical Service.

▲ WARNING!

3M" Hard Hat H-700 Series and 3M" Hard Hat H-800 Series provide limited protection only. Misuse or failure to follow warnings and User Instructions may result in serious personal injury or death. For proper use see supervisor and User Instructions, or call 3M Personal Safety Division (PSD) Technical Service at 800-243-4630 (USA) or 800-267-4414 (Canada).

▲ WARNING!



These respirators help reduce exposures to certain airborne particulates. Before use, the wearer must read and understand the User Instructions provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 1910.134 including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. Misuse may result in injury, illness or death. For correct use, consult supervisor and User Instructions, or call 3M PSD Technical Service in USA at 1-800-243-4630 and in Canada at 1-800-267-4414.

A WARNING!



These respirators help protect against certain airborne contaminants. **Misuse may result in sickness or death.** For proper use, the wearer must read and understand User Instructions provided as part of the product packaging, see supervisor, or call 3M PSD Technical Service at 1-800-243-4630. Time use limitations may apply.

Important - Before using these respirators, you must determine the following:

- 1. The type of contaminant(s) for which the respirator is being selected.
- 2. The concentration level of contaminant(s).
- 3. Whether the respirator can be properly fitted on the wearer's face. All respirator instructions, warnings and use and time limitations must also be read and understood by the wearer before use.

Before use of these respirators, a written respiratory protection program must be implemented, meeting all the requirements of OSHA 29 CFR 1910.134, including training and fit testing.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted,

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